

Work Order ID 67717

Tuesday, March 29, 2011 1:30:59 PM



Page 1

Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 3/29/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/30/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

Sulox/01

HJ for BG 11-3-31

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/4/11 SLD

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sulox/01

R

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Item ID: D412-704-011

Accept

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 3/29/2011 Start Qty: 2.00

Required Date: 3/30/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 Location: 31 PPP Rev: B

11/4/11 1000 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/11

6600401

Picklist Print

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Work Order ID: 67717

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 3/29/2011

Required Date: 3/30/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B105.01.28 Hardware added to Step 31 KJ/RF
IPP Rev:C105.12.21 Hardware removed on Step 31 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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S ₇ D3207-2 Bracket		Manufactured	No			120	Each	7.0000	2	11/4/11		SP
-----------------------------------	--	--------------	----	--	--	-----	------	--------	---	---------	--	----

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	7	
-------	---	--

57562	7	
-------	---	--

S ₁₂ D3207-5 Bracket		Manufactured	No			120	Each	8.0000	2	11/4/11		SP
------------------------------------	--	--------------	----	--	--	-----	------	--------	---	---------	--	----

Location	Loc Qty	Loc Code
----------	---------	----------

GA	8	
----	---	--

46856	8	
-------	---	--

S ₂ D3208-1 Doubler		Manufactured	No			120	Each	8.0000	2	11/4/11		SP
-----------------------------------	--	--------------	----	--	--	-----	------	--------	---	---------	--	----

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	8	
-------	---	--

64827	8	
-------	---	--

S ₂ D3208-1 Filler		Manufactured	No			120	Each	0.0000	2	11/4/11		SP
----------------------------------	--	--------------	----	--	--	-----	------	--------	---	---------	--	----

S ₂ D3208-3 Pedal Mount Angle		Manufactured	No			120	Each	4.0000	2	11/4/11		SP (2)
---	--	--------------	----	--	--	-----	------	--------	---	---------	--	--------

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	4	
-------	---	--

64825	4	
-------	---	--

Picklist Print

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Work Order ID: 67717

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 3/29/2011

Required Date: 3/30/2011

Start Qty: 2.00

Required Qty: 2.00

S2 D3208-7
Filler

Manufactured No

120 Each

2.0000

11/4/15

Location

Loc Qty

Loc Code

ST202

2

55460

2

120 Each

9.0000

11/4/15

S2 D3208-9
Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST202

9

57754

9

120 Each

1.0000

11/3/15

S2 D3214-1
Placard

Manufactured No

Location

Loc Qty

Loc Code

ST045

1

58282

1

120 Each

2.0000

11/4/15

S2 D412-704-041
Pedal Assembly (205/212/214/412)

Manufactured No

Location

Loc Qty

Loc Code

ST191

2

61609

1

65025

1

120 Each

2.0000

11/4/15

S2 D412-704-045
Cable Assembly (212/214/412)

Manufactured No

Location

Loc Qty

Loc Code

ST223

2

65026

2

11/4/15

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Shop Packet Print

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Picklist Print

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Work Order ID: 67717

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



Start Date: 3/29/2011

Required Date: 3/30/2011

Start Qty: 2.00

Required Qty: 2.00

MS21919-DG5

Purchased

No

100

Each

30.0000



Clamp



8 11/4/11 SP 2x

Location

Loc Qty

Loc Code

ST306

30

116805

30

8

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
/ 1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
/ 1					D3207-5	BRACKET
/ 1	1				D3208-1	DOUBLER (OR ECM 999709-1)
/ 1					D3208-11	FILLER
2 1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10